

# Vehicular power steering having steering effort control system.

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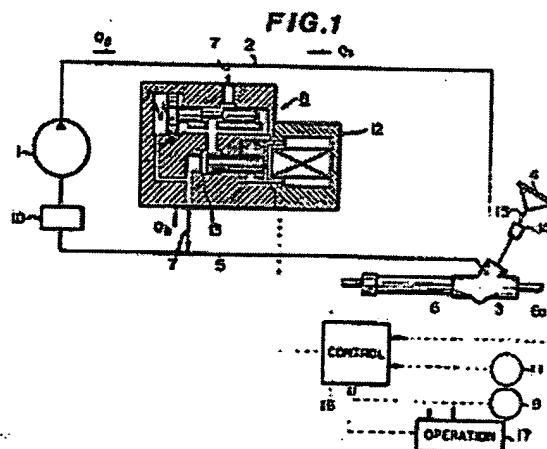
**Cited documents:**

- EP0071909
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- JP58071262

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A vehicular power steering system is provided with a steering effort control system which controls the degree of power assistance by controlling the supply of hydraulic fluid to the hydraulic power actuator unit. The steering effort control system monitors the speed of the vehicle and the angular velocity of the steering wheel, and controls the quantity of the fluid supply in accordance with the monitored variables. The fluid supply quantity is determined so as to satisfy the following three conditions: (1) The steering must become heavier as the vehicle speed increases; (2) however, a sufficient amount of the fluid must be supplied even when the



steering wheel is turned rapidly; and (3) the driver must be given a feel about the lateral acceleration of the vehicle during a turn.

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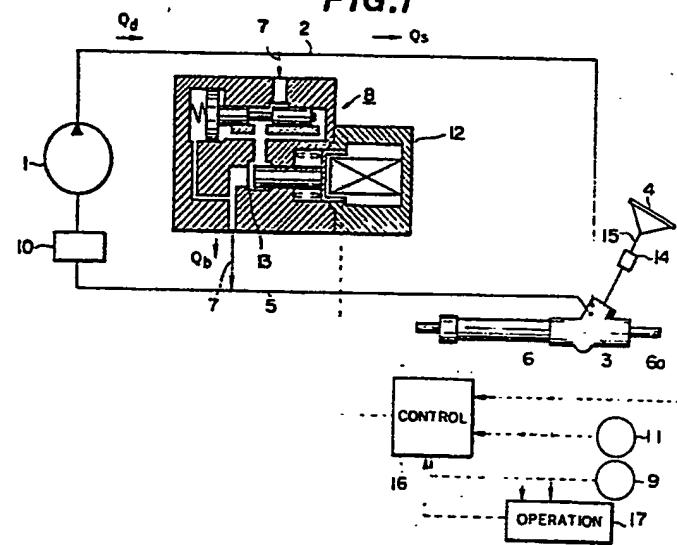
(54) Vehicular power steering having steering effort control system.

(57) A vehicular power steering system is provided with a steering effort control system (8, 16, 17) which controls the degree of power assistance by controlling the supply of hydraulic fluid to the hydraulic power actuator unit (3, 6). The steering effort control system monitors the speed of the vehicle and the angular velocity of the steering wheel (4) and controls the quantity of the fluid supply in accordance with the monitored variables. A fluid supply quantity is determined so as to satisfy the following three conditions: (1) the steering becomes heavier as the vehicle speed increases; (2) however, a sufficient amount of fluid is supplied even when the steering wheel is turned rapidly; and (3) the driver is given a feel about the lateral acceleration of the vehicle during a turn.

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**FIG.1**



## DESCRIPTION

5       The present invention relates to vehicular power steering system, and more specifically to power steering systems equipped with means for controlling steering effort.

.0       In general, resistance to steering decreases as the speed of a vehicle increases. On the other hand, the lateral acceleration of a vehicle during a turn increases as the vehicle speed increases. At higher speeds, therefore, a power steering system tends to make the steering too light and unstable. Therefore, 15      power steering systems are often equipped with steering effort control means which provides the full power assistance for parking but reduces the degree of assistance at higher speeds by reducing the supply of hydraulic fluid to the power cylinder as the vehicle speed increases.

20       In this case, however, there is a possibility that, when the steering wheel is turned at high angular velocity, the fluid supply becomes short of the quantity required by an increase of the power chamber volume due to movement of the power piston of the power cylinder. Insufficient 25      fluid supply makes the power cylinder inoperative temporarily,

so that the steering becomes abruptly heavy. This  
is very dangerous. Furthermore, in conventional steering  
effort control systems, the lateral acceleration of  
a vehicle is not taken into account properly. When  
5 the driver begins to turn the steering wheel, he is  
not provided with a feel in the form of steering effort  
change that the lateral acceleration is going to increase,  
so that an unskilled driver tends to make an error  
in vehicle control by turning the steering wheel excessively.

10 It is an object of the present invention to provide  
a vehicular power steering system having a steering  
effort control system which is capable of controlling  
properly the degree of power assistance in accordance  
with the speed of the vehicle, the angular velocity  
15 of the steering wheel and the lateral acceleration  
of the vehicle.

According to the present invention, the power  
steering system comprises a steering mechanism including  
a steering wheel, hydraulic actuator means having a  
20 power cylinder for providing power assistance for the  
steering mechanism, hydraulic fluid supplying means  
having a fluid pump, and servo valve means, connected  
with the fluid pump through a supply fluid conduit  
and a return fluid conduit, for controlling the fluid  
25 flow from the pump and introducing a fluid pressure

to the power cylinder in accordance with movement of the steering wheel. The power steering system of the present invention further comprises bypass control valve means, vehicle speed sensing means, angular velocity sensing means, and control means. The bypass control valve means is disposed in a bypass fluid conduit connected between the supply fluid conduit and the return fluid conduit to bypass the servo valve means, and controls the rate of fluid flow through the bypass conduit thereby to control the degree of power assistance by controlling the fluid supply to the servo valve means. The vehicle speed sensing means senses the speed of the vehicle and the angular velocity sensing means senses the angular velocity of the steering wheel. The control means is connected with the vehicle speed sensing means and the angular velocity sensing means, and produces a control signal which is sent to the bypass valve means to control the bypass flow rate in accordance with sensed vehicle speed and the sensed angular velocity of the steering wheel, in such a manner that the bypass flow rate is controlled to be equal to a basic quantity which increases as the sensed vehicle speed increases while the bypass flow rate is decreased from the basic quantity to a modified quantity in accordance with the sensed angular velocity of the steering wheel,

so as to prevent the fluid supply to the servo valve means from decreasing below a required quantity which is required by a volume increase of a power chamber of the power cylinder due to a movement of a power piston of the power cylinder. The control means further controls the bypass control valve in such a manner that the bypass flow rate is increased by a correction quantity which is determined in accordance with the sensed vehicle speed and the sensed angular velocity.

Preferably, the control means produces the control signal having such a value that the bypass flow rate is controlled to be equal to the algebraic sum of the basic quantity which is a function of the vehicle speed, minus the required quantity which is a function of the angular velocity of the steering wheel, plus the correction quantity which a function of the vehicle speed and the angular velocity of the steering wheel.

Fig. 1 is a schematic illustration showing one embodiment of the power steering system according to the present invention;

Fig. 2 is a graph showing the relationship between the bypass flow rate and the vehicle speed;

Fig. 3 is a graph showing the relationship between the compensation quantity and the angular velocity

of the steering wheel;

Fig. 4 is a block diagram showing one example  
of the control means of the present invention; and

Fig. 5 is a graph showing the steering wheel angular  
velocity, the steering wheel angle and the lateral  
acceleration varying with time during a slalom course  
driving.

In one embodiment of the invention shown in Fig. 1,  
a fluid pump 1 of a constant flow rate type draws a  
hydraulic fluid from a fluid reservoir 10 and supplies  
it at a constant flow rate through a supply conduit

2 to a servo valve unit 3 associated with a power cylinder

6. The fluid returns through a return conduit 5 to  
the reservoir 10. The servo valve unit 3 is of an  
open-center type in which, in the straight ahead position,  
fluid passes through the open center of the servo valve  
and is routed back to the pump reservoir 10. A bypass  
conduit 7 allows a portion of the fluid flowing through

20 the supply conduit 2 toward the servo valve unit 3

to bypass the servo valve unit 3 and to return directly  
to the reservoir 10. In the bypass conduit 7, there  
is provided a bypass flow rate control valve 8 of a  
fluid pressure compensation type. The bypass flow

25 rate control valve 8 has a variable orifice 13, whose

opening degree is varied by a servo motor or plunger 12. The bypass valve 8 has a spool which is arranged to maintain the pressure difference between the both sides of the orifice 13 constant. Accordingly, the rate of a fluid flow through the bypass conduit 7 is determined by the opening degree of the variable orifice 13, and is not influenced by fluid pressure changes in the supply conduit 2. A numeral 6a is piston rod of the power cylinder 6. Both ends of the piston rod 6a are connected, respectively, with ends of right and left tie rods (not shown) which are linked with right and left steerable road wheels, respectively.

There is provided a control circuit 16 which controls the opening degree of the variable orifice 13 of the bypass flow rate control valve 8 by controlling a driving current supplied to the servo motor 12. The control circuit 16 receives input signals from a vehicle speed sensor 11 for sensing the speed of the vehicle and an angular velocity sensor 14 which is disposed at 15 a steering shaft portion 15 of a steering wheel 4 and senses the angular velocity of the steering wheel 4. The control circuit 16 further receives an input signal from an operation circuit 17. The control circuit 20 controls the flow rate of the bypass conduit 7 in accordance with these input signals. A numeral 9 is a power source 25

for the control circuit 16.

The operation circuit 17 receives, as input signals, the output signals of the vehicle speed sensor 11 and the angular velocity sensor 14. From these signals, 5 the operation circuit 17 determines a correction flow rate quantity corresponding to an increase of the acceleration of the vehicle in the lateral direction which is caused in accordance with the vehicle speed and the angular velocity of the steering wheel. Then, 10 the operation circuit 17 produces an output signal indicative of the determined correction quantity and sends it to the control circuit 16.

Upon receipt of the output signals of the operation circuit 17, the control circuit 16 produces an output 15 control signal to be sent to the servo motor 12 of the bypass valve 8 so that the bypass flow rate is maintained equal to a difference remaining after the correction flow rate quantity determined by the operation circuit is subtracted from the flow rate quantity 20 determined in accordance with the output signals of the vehicle speed sensor 11 and the angular velocity sensor 14.

The thus constructed power steering system is operated as follows:

25 The fluid pump 1 discharges a hydraulic fluid

into the supply conduit 2 at a constant flow rate  $Q_d$ . A portion of the fluid coming from the fluid pump 1 is allowed to flow through the bypass conduit 7 at a flow rate  $Q_b$ . The remaining portion of the fluid 5 is supplied to the servo valve unit 3 at a flow rate  $Q_s$ . That is, the supplied flow rate  $Q_s$  is equal to the difference obtained by subtracting the bypass flow rate  $Q_b$  from the discharged flow rate  $Q_d$ ;  $Q_s = Q_d - Q_b$ .

10 The bypass flow rate  $Q_b$  is controlled by the bypass control valve 8 disposed in the bypass conduit 7.

The bypass control valve is controlled by the control circuit 16. The control circuit 16, thus, controls the supplied flow rate by controlling the bypass flow rate.

15 In order to make the steering adequately heavy at high vehicle speeds, the control circuit 16 controls the bypass control valve 8 so as to decrease the supplied flow rate  $Q_s$  as the vehicle speed increases. To do this, the control circuit 16 increases the bypass flow 20 rate  $Q_b$  in accordance with the vehicle speed signal of the vehicle speed sensor 11. This control action is shown in Fig. 2. In Fig. 2, a basic quantity  $Q_{bv}$  of the bypass flow rate which is dependent solely on the vehicle speed, is increased with an increase of 25 the vehicle speed.

The control circuit 16 further controls the bypass control valve 8 so as to prevent a lack of the fluid supply to the servo valve unit 3 due to a rapid turn of the steering wheel. In this case, the control circuit 5 16 decreases the bypass flow rate to increase the supplied flow rate in accordance with the angular velocity signal sent from the steering wheel angular velocity sensor 14. In this control action, the supplied flow rate Qs is increased (that is, the bypass flow rate Qb is decreased,) by a required quantity Qr which is a flow rate corresponding to the rate of change of power chamber volume of the power cylinder 6 caused by a movement 10 of the power piston. This rate of chamber volume change of the power cylinder is known from the effective area 15 of the power piston and the speed of the piston movement. The speed of the piston is determined by the angular velocity of the steering wheel. The relationship between the required quantity Qr and the angular velocity of the steering wheel is shown by a solid line 19 in Fig. 3.

20 The operation circuit 17 receives the vehicle speed signal of the vehicle speed sensor 11 and the angular velocity signal of the steering wheel angular velocity sensor 14, and determines a correction quantity Qc in accordance with the vehicle speed and the angular 25 velocity of the steering wheel. The control circuit

16 receives the output signal of the operation circuit  
17 indicative of the determined correction quantity  
Qc, and determines a compensation quantity Qm which  
is given by  $Qm = Qr - Qc$ . The characteristic of the  
compensation quantity Qm is shown in Fig. 3. The compen-  
5 sation quantity Qm is changed from the solid line 19  
to a broken line 20 and to a broken line 21 as the  
vehicle speed increases. The correction quantity Qc  
is shown as the difference between the solid line 19  
and the broken line 20 or 21. The correction quantity  
10 Qc is not greater than the required quantity Qr. That  
is, the compensation quantity Qm is equal to or greater  
than zero.

Finally, the control circuit 16 controls the bypass  
15 control valve 8 so that the bypass flow rate Qb is;

$$\begin{aligned} Qb &= Qbv - Qm \\ &= Qbv - Qr + Qc. \end{aligned}$$

As a result, the supplied quantity Qs is given by

$$\begin{aligned} Qs &= Qd - Qb \\ 20 &= Qd - Qbv + Qr - Qc. \end{aligned}$$

In this way, the fluid supply to the servo valve  
unit 3 is decreased as the vehicle speed increases,  
and at the same time, the fluid supply is increased  
by the compensation quantity Qm in accordance with  
25 the angular velocity of the steering wheel so that

the fluid supply is always sufficient to meet the demand caused by movement of the piston of the power cylinder. Accordingly, this power steering system can eliminate the possibility that the steering becomes abruptly heavy because of a lack of the fluid supply when the steering wheel is turned rapidly. Furthermore, the compensation quantity  $Q_m$  is corrected in accordance with the vehicle speed and the angular velocity of the steering wheel so as to let the driver feel an increase of the lateral acceleration of the vehicle in terms of a change of the steering effort level. Accordingly, this power steering system can eliminate the possibility of the driver's turning the steering wheel too much.

Fig. 4 shows a concrete example of control means comprising the control circuit 16 and the operation circuit 17. A first circuit 16a produces an output signal indicative of the vehicle speed dependent basic bypass flow rate quantity  $Q_{bv}$  which is a function of the vehicle speed. A second circuit 16b produces an output signal indicative of the required quantity  $Q_r$  which is a function of the angular velocity of the steering wheel. A circuit 17a of the operation circuit 17 produces an output signal in accordance with an increase of the lateral acceleration of the vehicle.

The output signal of the circuit 17a is indicative  
of the correction quantity  $Q_c$  which is a function of  
the vehicle speed and the angular velocity of the steering  
wheel. In Fig. 4, a letter  $\omega$  represents the angular  
velocity of the steering wheel and a letter  $V$  the vehicle  
speed. A numeral 16c is a current amplifier, which  
receives an input signal current indicative of the  
bypass flow rate quantity  $Q_b$ , obtained by the output  
signals of the circuit 16a, 16b and 17a, and amplifies  
the input current.

The control means 18 may be constructed by using  
storage means storing a table of values of the control  
signal. In this case, a micro computer or other means  
accesses a desired memory location in accordance with  
the vehicle speed and the angular velocity of the steering  
wheel, and picks up a value in that location for use  
in the bypass flow control. Such a method may be employed  
to determine one or more of the quantities  $Q_b$ ,  $Q_{bv}$ ,  
 $Q_r$  and  $Q_c$ .

When a vehicle is running a slalom course, the  
steering wheel angular velocity, the steering wheel  
rotational angle and the lateral acceleration of the  
vehicle vary periodically as a function of time, as  
shown in Fig. 5. In Fig. 5, a curve 22 shows the steering  
wheel angular velocity, a curve 23 the steering wheel

angle and a curve 24 the lateral acceleration of the vehicle. The steering wheel angle 23 is delayed by an amount of time  $t_1$  with respect to the steering wheel angular velocity 22, and the lateral acceleration 24 is delayed by an amount of time  $t_2$  which is greater than  $t_1$ , with respect to the steering wheel angular velocity.

Thus, the steering effort control system according to the present invention can provide power assistance of an adequate degree which is adapted in accordance with increases of the speed of the vehicle and the angular velocity of the steering wheel. Especially, under operating conditions where both the vehicle speed and the steering wheel angular velocity are high, the steering effort can be adjusted to a suitably heavy level, so that even an unskilled driver can easily avoid a danger of excessive turn of the steering wheel which would be incurred if the steering is too light.

The steering effort control system of the present invention does not give the driver an unnatural feeling during a slalom course driving. In general, it is preferable that the steering effort is increased in accordance with the lateral acceleration of the vehicle. As seen from Fig. 5, the lateral acceleration of the vehicle varies with a lag with respect to steering

wheel movement. In one type of a steering effort control system, such as disclosed in Japanese Patent examined publication No. Sho 55-19792, the lateral acceleration of the vehicle is sensed by using a pendulum and the steering effort is controlled in accordance with the sensed lateral acceleration. In such a system, however, the lateral acceleration of the vehicle running a slalom course is increased in the middle of a handling to return the steering wheel to a straight ahead position, and accordingly the steering effort is increased at such a time. This gives the driver a very unnatural steering feeling. According to the present invention, the vehicle speed and the steering wheel angular velocity are sensed and the system controls the steering effort in accordance with the sensed variables, taking the lateral acceleration of the vehicle into consideration. Accordingly, the system of the present invention can provide a steering effort control which gives the driver a natural steering feeling without a lag with respect to steering wheel movement.

CLAIMS

1. A vehicular power steering system comprising:  
a steering mechanism including a steering wheel  
5 (4),  
hydraulic actuator means having a power cylinder  
(6) for transmitting mechanical work converted from  
hydraulic power to said steering mechanism for providing  
power assistance,
- 10 hydraulic fluid supply means having a fluid pump  
(1),  
servo valve means (3), connected with said fluid  
pump (1) through a supply fluid conduit (2) and a return  
fluid conduit (5), for controlling a fluid flow from  
15 said pump and introducing a fluid pressure to said  
power cylinder (6) in accordance with movement of the  
steering wheel (4), characterized by  
bypass control valve means (8) disposed in a  
bypass fluid conduit (7) connected between said supply  
20 conduit (2) and return conduit (5) to bypass said servo  
valve means (3), for controlling the rate ( $Q_b$ ) of a  
fluid flow through said bypass conduit (7) thereby to  
control the degree of power assistance by controlling  
the fluid supply to said servo valve means (3),
- 25 speed sensing means (11) for sensing the speed  
of the vehicle,

angular velocity sensing means (14) for sensing the angular velocity of the steering wheel, and control means (16,17) connected with said vehicle speed sensing means (11) and said angular velocity sensing means (14), for producing a control signal which is sent to said bypass control means (8) to control the bypass flow rate ( $Q_b$ ) in accordance with the sensed vehicle speed (V) and the sensed angular velocity  $\omega$  of the steering wheel in such a manner that the bypass flow rate ( $Q_b$ ) is controlled to be equal to a basic quantity ( $Q_{bv}$ ) which increases as the sensed vehicle speed increases, while the bypass flow rate ( $Q_b$ ) is decreased from said basic quantity ( $Q_{bv}$ ) to a modified quantity in accordance with the sensed angular velocity  $\omega$  of the steering wheel (4) so as to prevent the fluid supply to said servo valve means (3) from decreasing below a required quantity which is required by a volume increase of a power chamber of the power cylinder due to a movement of a power piston of the power cylinder, said control means (16,17) further controlling said bypass control valve means (8) in such a manner that the bypass flow rate ( $Q_b$ ) is increased by a correction quantity which is determined in accordance with the sensed vehicle speed and the sensed angular velocity of the steering wheel.

2. A power steering system according to claim 1,  
characterized in that said control means  
(16,17) produces the control signal having such a  
value that the bypass flow rate ( $Q_b$ ) is controlled  
5 to be equal to the algebraic sum of the basic quantity  
( $Q_{bv}$ ) which is a function of the vehicle speed (V), minus  
the required quantity ( $Q_r$ ) which is a function of the an-  
gular velocity  $\omega$  of the steering wheel, plus the correc-  
tion quantity ( $Q_c$ ) which is a function of the vehicle  
10 speed and the angular velocity of the steering wheel.

3. A power steering system according to claim 2,  
characterized in that said control means  
(16,17) comprises first means (16a) for determining the  
15 basic quantity ( $Q_{bv}$ ) in accordance with the vehicle  
speed, second means (16b) for determining the required  
quantity ( $Q_r$ ) in accordance with the angular velocity  
of the steering wheel, third means (17a) for determining  
the correction quantity ( $Q_c$ ) in accordance with the  
20 vehicle speed and the angular velocity of the steering  
wheel, and fourth means (16c) connected with said first  
second and third means for determining said algebraic  
sum and producing the control signal having a value  
equal to said algebraic sum.

25

4. A power steering system according to claim 2,  
characterized in that said control means

(16,17) comprises storage means, storing a table of values of said algebraic sum corresponding to the vehicle speed and the angular velocity of the steering wheel, and a micro-computer for obtaining a function 5 value corresponding to the vehicle speed and the angular velocity of the steering wheel from the table.

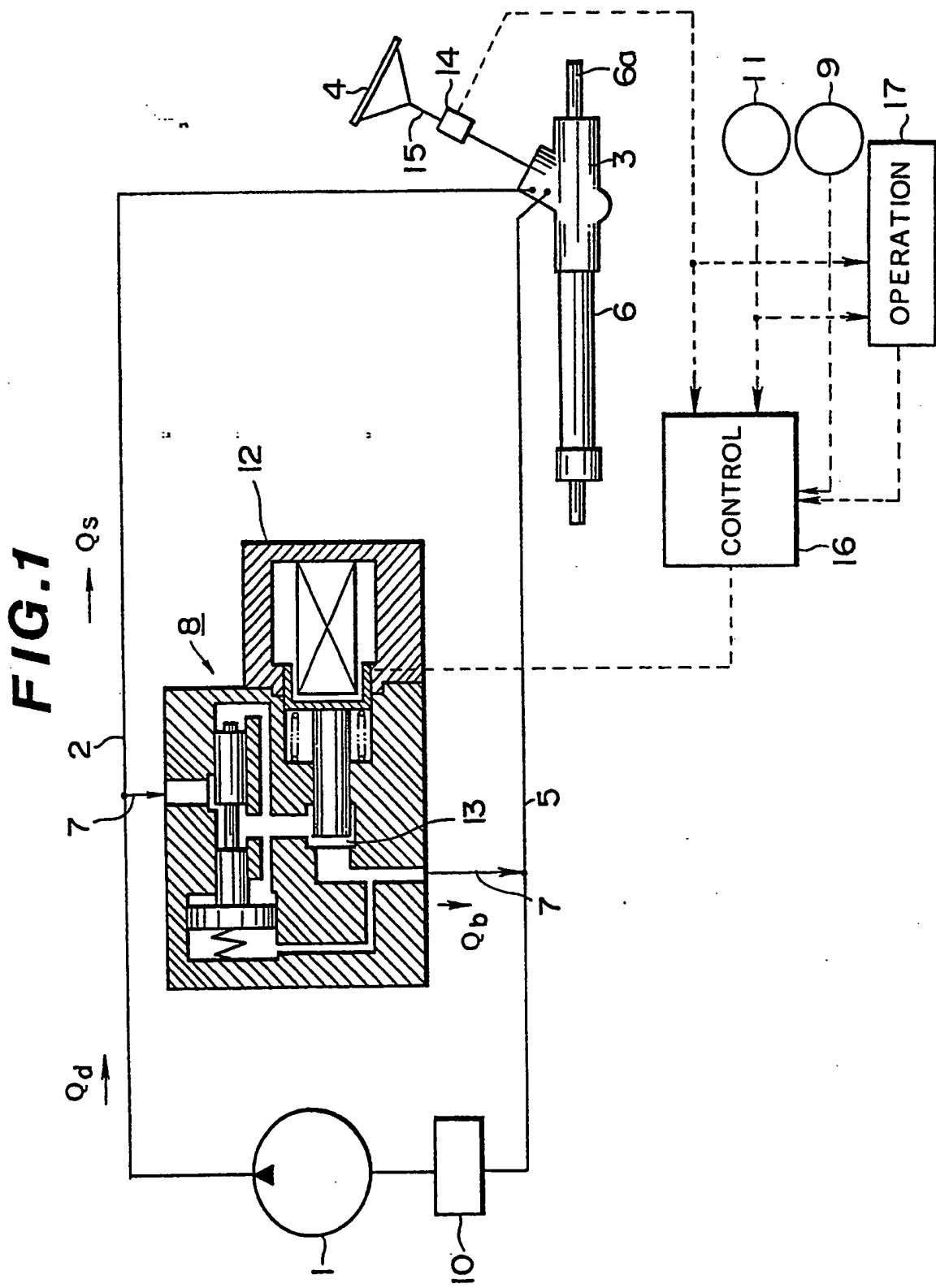
5. A power steering system according to claim 2, characterized in that said correction quantity is equal to or smaller than said required quantity. 10

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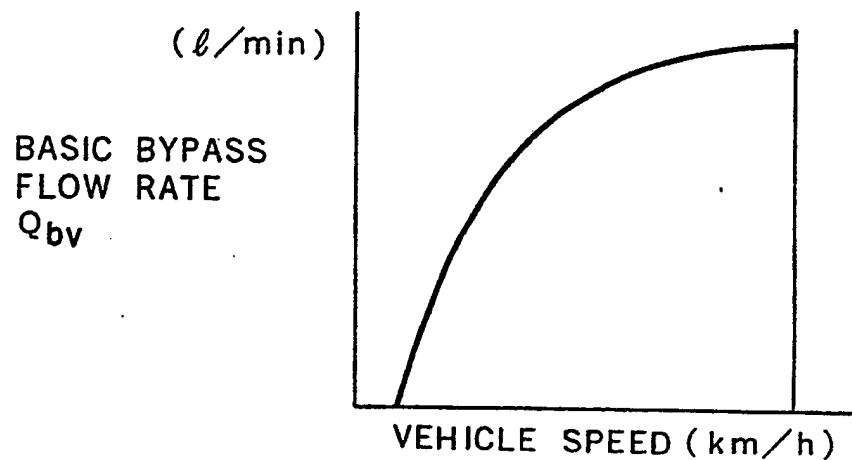
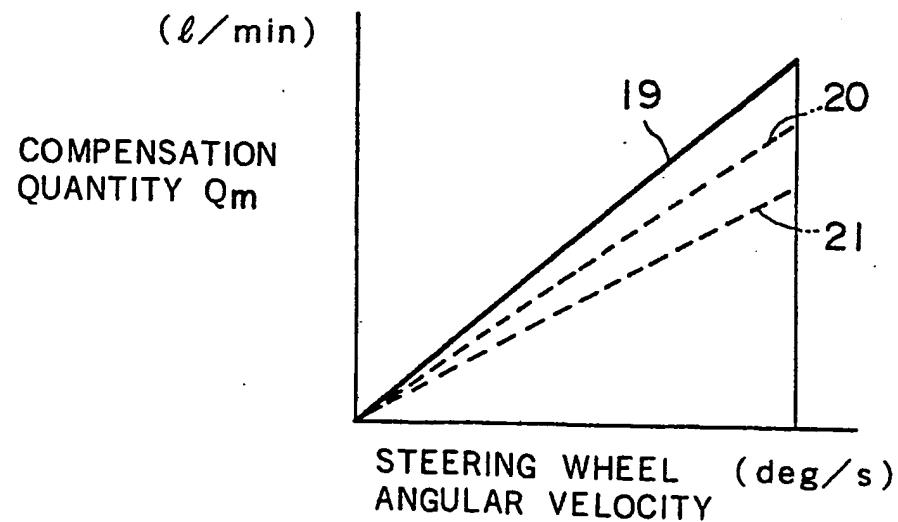
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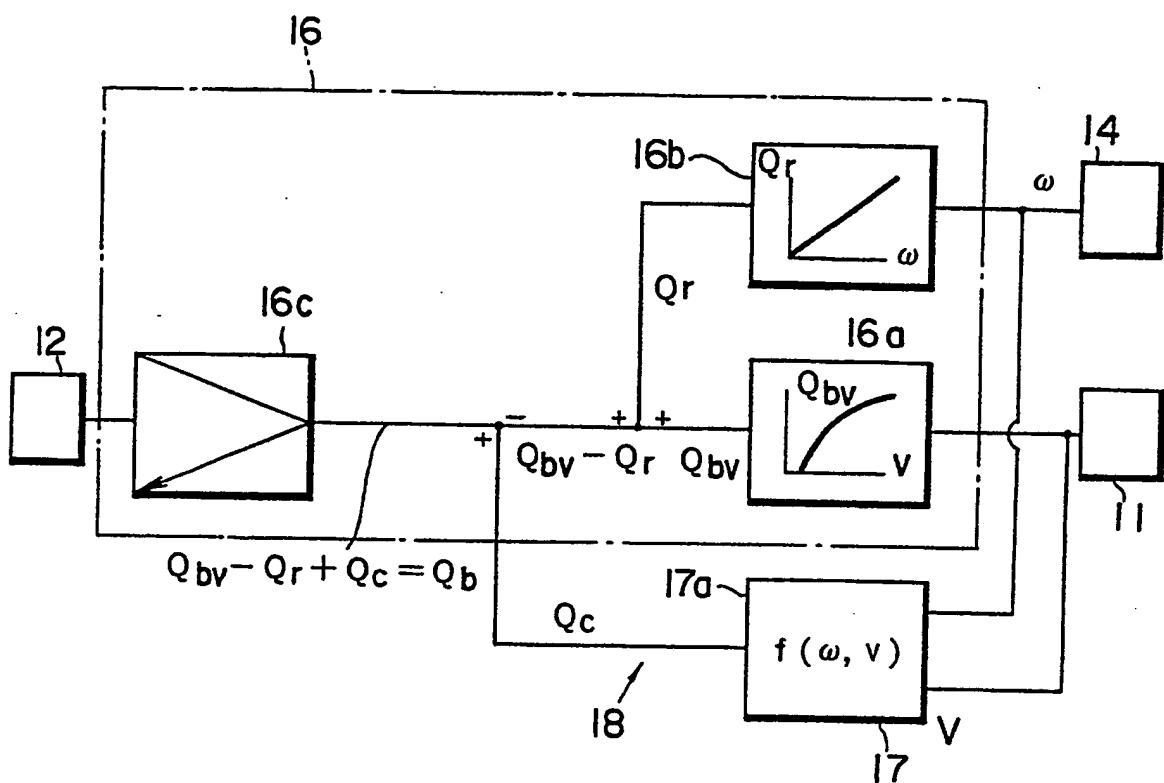
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**FIG.2****FIG.3**

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**FIG.4****FIG.5**